

Work Order ID 120912

June-13-14 1:02:38 PM

SHR DAY

120912

Page 1

Item ID: D350-636-047 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Run-On Landing Wearplates (Fits LH or RH)
 Start Date: 6/13/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/13/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	J

M. 10.

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-636-047 CHG005								

MCS 140613

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

2x **DAS 28 9-89** **JUN 13 2014**

115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

DAS 06 9-89 **JUN 13 2014** *2x*

Work Order ID 120912

June-13-14 1:02:38 PM

120912

Page 2

Item ID: D350-636-047

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/13/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/13/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-636-047

Location:

PPP Rev:

0.00

0.00

Ship

2

JUN 13 2014

DAS

06

9-00

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 14-06-13

mf 14-6-13

Picklist Print

June-13-14 1:02:36 PM

Page 1

Work Order ID: 120912

120912

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC
Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16
AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4154-041 *D4154-041* Wearplate Assembly		Manufactured	No			110	Each	10.0000	1 **	2		DAS 28 9-89	JUN 13 2014
				<u>Location</u>				<u>Loc Qty</u>					
				FP002				10					DAS 31 9-89
				106716				1					
				113649				6		2x			
				114212				3					
AN3C36A *AN3C36A* Bolt		Purchased	No			110	Each	270.0000	4 **	8		DAS 28 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				FG				25					DAS 31 9-89
				101261				4					
				122204				11					
				124827				10					
				ST347				100					
				m129432				100					
				ST514				145					
				m127769				5					
				m128398				65		8x			
				m128773				75					

Picklist Print

June-13-14 1:02:37 PM

Page 2

Work Order ID: 120912

120912

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 2.00

Required Qty: 2.00

AN3C37A

Purchased

No

110

Each

354.0000

2

DAS
28
9-89

JUN 13 2014

AN3C37A

BOLT

DAS
06
9-89

Location

Loc Qty

Loc Code

ST353

10

M124131

1

M127823

9

ST514

344

M128491

144

M128773

200

AN3C42A

Purchased

No

110

Each

39.0000

1

2

DAS
28
9-89

AN3C42A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST353

34

m127300

1

m128491

8

m128830

25

NAS1149C0363R

Purchased

No

110

Each

1,221.000

10

20

DAS
28
9-89

DAS
31
9-89

NAS1149C0363R

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

580

114742

580

Return2014

6

114742

6

ST292

635

122441

35

m128591

600

June-13-14 1:02:37 PM

Shop Packet Print

Page 2

Picklist Print

Page 3

June-13-14 1:02:37 PM

Work Order ID: 120912

120912

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased No

110

Each

361.0000

10

MS21043-3
Nut

**

DAS
28
9-89

JUN 13 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

ST509

281

m128398

281

110

Each

223.0000

16

D3873-1

Manufactured No

D3873-1
Bushing

**

DAS
28
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST067

223

104858

5

105611

217

109110

1

110

Each

15.0000

2

D4171-1

Manufactured No

D4171-1
Bushing

**

DAS
28
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST098

15

109144

15

Each

43.0000

8

D4170-3

Manufactured No

D4170-3
Bushing

**

DAS
28
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST098

43

110529

27

99379

16

June-13-14 1:02:37 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

June-13-14 1:02:37 PM

Work Order ID: 120912

120912

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 2.00

Required Qty: 2.00

AN3C34A

Purchased

No

110

Each

32.0000

2

DAS
28
9-89

JUN 13 2014

AN3C34A

BOLT

**

Location

Loc Qty

Loc Code

ST352

32

m127044

32

2x

DAS
31
9-89

DAS
86
9-89

June-13-14 1:02:37 PM

Shop Packet Print

Page 4

840
03
040
REFERENCE

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

JUN 13 2014

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		2311BAG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN980C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN860JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN980C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1		D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4		AN3C36A	BOLT ¹
91B	1	1	1	1		AN3C37A	BOLT ²
91C	1	1	1	1		AN3C42A	BOLT ³
*92	7	7	7	7		AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ⁴
*93	4	4	4	4		MS21043-3	NUT
*94	7	7	7	7		D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1		D4171-15	BUSHING ⁴
96						D4170-3	SPACER
*97	1	1	1	1		AN3C34A	BOLT
*98	2	2	2	2		AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1		MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS